



UNLESS OTHERWISE NOTED	
MATERIAL	: ASTM A36 FOR PLATES, CHANNELS & ANGLES
HOLES	: 13/16" DIA. (U.N.D.)
BOLTS	: 3/4" DIA. A325N (U.N.D.)
SURFACE PREP: SSPC-SP2	
ELECTRODES	: E70XX
PAINT	: SHOP PRIMER